

Owner's Manual for the 2117X series of RV Refrigerators

The letter "X", in the model numbers above, stands for a letter or numeral which means a refrigerator option.



MARNING: Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information, contact a qualified installer, service agency, or the gas supplier.

FOR YOUR SAFETY

Do not store or use gasoline or other flammable vapors and liquid in the vicinity of this or any other appliance.

FOR YOUR SAFETY

If you smell gas:

- 1. Open windows
- 2. Don't touch electrical switches.
- 3. Extinguish any open flame.
- 4. Immediately call your gas supplier.

English

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NORCOLD - Gas Absorption 3 Year Limited Warranty Policy

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Provided it is properly installed, properly maintained and placed under normal service and use, Norcold, Inc. warrants its refrigeration equipment to be free from defects in material and workmanship for three years with respect to the equipment's component parts, and for two years with respect to the labor to repair or replace such parts, commencing from the original date of purchase.

Limitations of warranty

- This Warranty applies only to Norcold gas absorption refrigerator operating equipment. This Warranty does not extend to glassware, electric light bulbs, and replaceable fuses.
- 2. This warranty does not apply to parts and assemblies that have been subjected to misuse, improper installation, improper or abnormal service, transit damage, recharging of the cooling system, accident, fire, improper repair, tampering or abuse.
- 3. Irrespective of the nature of the warranty protection offered or claimed, the period of warranty shall in no case extend beyond three years for component parts and two years for the labor to repair or replace such parts, commencing from the original date of purchase of the new equipment.
- 4. In order to obtain the remedy of repair and/or replacement, the refrigerator must be brought to an authorized Norcold Service Center for warranty service. The end consumer is responsible for all expenses resulting from any remote service call if the refrigerator cannot be brought into an authorized Norcold Service Center.
- 5. It is the responsibility of the end consumer to have maintenance performed upon the warranted equipment one time during the second year or before the beginning of the third year after original date of purchase an authorized Norcold Service Center. Such maintenance is required to maintain this warranty in effect and failure to perform such maintenance will void the remainder of the warranty. Required maintenance during the second year or before the third year after purchase is cleaning and checking of the following: Burner, Flue, Spiral Baffle, Roof Cap Screen, and Control Board (operating controls) Sequence. The cost of this required maintenance is the end consumer responsibility. A copy of the receipt covering the required maintenance must be presented to an authorized Norcold Service Center before Norcold accepts warranty coverage for the component part during the third year of warranty coverage.

LIMITATION OF REMEDY

 THE RESPONSIBILITY OF NORCOLD UNDER THIS OR ANY WARRANTY IS LIMITED TO THE REPAIR OR RE-PLACEMENT (AT NORCOLD'S OPTION) OF THE DEFEC-TIVE PART OR ASSEMBLY.

- 2. IN NO EVENT AND UNDER NO CIRCUMSTANCES SHALL NORCOLD BE RESPONSIBLE UNDER THIS LIMITED WARRANTY FOR ANY OTHER CHARGE WHATSOEVER, INCLUDING BUT NOT LIMITED TO CHARGES OR CLAIMS FOR LABOR, LOST BUSINESS, LOST TIME, LOST PROFITS, LOSS OF USE, OR ANY KIND OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, HOWEVER DENOMINATED OR DESCRIBED. THE REMEDY UNDER THIS WARRANTY IS LIMITED TO REPLACEMENT OR REPAIR.
- 3. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE EXCLUSION MAY NOT APPLY TO YOU.

DISCLAIMER OF OTHER WARRANTIES

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESSED OR IMPLIED. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY DISCLAIMED AND EXCLUDED.

Legal rights

This warranty gives you specific legal rights, and you may have other legal rights, which vary from state to state.

Gas Absorption Warranty Information

Your refrigerator is made to provide the ultimate in cooling satisfaction and will serve you reliably in the years to come. Norcold refrigerators are the only RV refrigerators made in the United States and offer a standard limited three-year warranty. Norcold also offers an additional warranty coverage plan which extends the standard limited three-year warranty. To activate your three-year limited warranty and to receive an invitation to participate in the extended warranty plan, complete and mail the warranty registration supplied.

Help us to help you.

Write the model number and serial number below for future reference. These numbers are on the serial plate in the refrigerator. The serial plate is located in the fresh food compartment on the top right hand side. Use these numbers when receiving service or in any correspondence concerning your refrigerator.

Model number	Serial number

If a problem occurs with your refrigerator, contact any of the service centers throughout the United States and Canada. To find an authorized Norcold Service Center near you, please telephone the Norcold Customer Support Dept. at 800-543-1219 (option-1) or visit our web site at www.norcold.com.

Norcold is committed to providing products that are in harmony with the environment. Your Norcold refrigerator meets all environmental safety standards.

Gas Absorption Warranty Questions

About your warranty

This warranty coverage begins on the original date of purchase by the consumer purchaser and is the only warranty for the Norcold refrigerator. In no case will the *Limited Warranty* extend beyond two (2) years for labor and three (3) years for parts and freight. Norcold reserves the right to change design or specifications of a refrigerator without obligation to modify previously produced refrigerators. There are no other warranties, either expressed or implied.

What is coverd by this warranty?

- Defects in material and workmanship.
- Parts and labor for two (2) years
- Parts only for the third year if the required maintenance is performed.
- Freight (ground service only) for shipment of a replacement part and for return of the defective part.

What is not covered by this warranty?

- Shipping methods other than ground service.
- Defects in glassware, electric light bulbs, and replacement fuses.
- Adjustment of the burner electrode.
- Cleaning of the burner.
- Fees for mobile repair service.
- Mileage or travel expenses to obtain warranty service.
- Expenses for required maintenance as specified in the *Limited Warranty* and in the *Owner's Manual*.
- Incidental or consequential loss or damage including but not limited to charges or claims for labor (including labor when no parts are used for a repair), lost business, lost time, lost profits, lost food, and lost use.
- Replacement parts that are not manufactured or supplied by Norcold.
- Defect a of a part or assembly when the defect originates from misuse, improper installation, improper or abnormal service, transit damage, recharging of the cooling system, accident, fire, improper repair, tampering, or abuse.

What will Norcold do?

For a refrigerator that is properly installed, maintained, and used as specified in the *Installation/Owner's Manuals*, Norcold responsibilities are:

- Limited to the repair and replacement of parts.
- To provide no charge parts and labor for two (2) years.
- To provide no charge parts only for year 3 if the required maintenance is performed.
- To provide freight (ground service only) for shipment of a replacement part and for return of a defective part for three (3) years.

What will the refrigerator owner do?

To obtain warranty service, the refrigerator owner responsibilities are:

- To use, service, and maintain the refrigerator as specified in the Installation/Owner's Manuals.
- To deliver the warranted product to an authorized Norcold Service Center for warranty repair.
- To show proof that the refrigerator is within warranty coverage.
- To have the required maintenance performed by an authorized Norcold Service Center one time during year 2 of the Limited Warranty.
- To pay to have the required maintenance performed.
- To mail paid receipt to Norcold showing required performed before expiration of year 2 of the *Limited Warranty*.
- To show proof of the required maintenance before requesting warranty service in year 3 of the Limited Warranty.

What rights do you have?

The warranty gives you specific legal rights. You may also have other rights which vary from state to state.

Safety Awareness

Read this manual carefully and understand the contents before you use the refrigerator.

Be aware of possible safety hazards when you see the safety alert symbol on the refrigerator and in this manual. A signal word follows the safety alert symbol and identifies the danger of the hazard. Carefully read the descriptions of these signal words to fully know their meanings. They are for your safety.



WARNING: This signal word means a hazard, which if ignored, can cause dangerous personal injury, death, or much property damage.



CAUTION: This signal word means a hazard, which if ignored, can cause small personal injury or much property damage.

Safety Instructions



WARNING:

- The storage of flammable materials behind or around the refrigerator creates a fire hazard. Do not use the area behind the refrigerator to store anything, especially flammable materials (gasoline, cleaning supplies, etc.)
- Do not remove the round ground prong from the AC power cord of the refrigerator or the ice maker (optional). Do not use a two prong adapter or an extension cord with either AC power cord.

- A circuit overload can result in an electrical fire if the wires and/or fuses are not the correct size. Use only the wire and fuse sizes as written in the "Installation Manual".
- Incorrect installation, adjustment, change to, or maintenance of this refrigerator can cause personal injury, property damage, or both. Have service and maintenance work done by your dealer or by an Norcold authorized service center.
- Disconnect both the AC and DC power sources before doing any maintenance work on the refrigerator. All service work on this refrigerator must be done by a qualified service technician.
- Do not bypass or change the refrigerator's electrical components or features.
- When you discard an appliance, remove all doors to prevent accidental entrapment and suffocation.
- Do not spray liquids near electrical outlets, connections, or the refrigerator components. Many liquids are electrically conductive and can cause a shock hazard, electrical shorts, and in some cases fire.
- The refrigerator cooling system is under pressure. Do not try to repair or to recharge a defective cooling system. The cooling system contains sodium chromate. The breathing of certain chromium compounds can cause cancer. The cooling system contents can cause severe skin and eye burns, and can ignite and burn with an intense flame. Do not bend, drop, weld, move, drill, puncture, or hit the cooling system.
- At regular intervals, make sure that the refrigerator flue the burner, the vent areas, and the ventilation air pathway between the vents are completely free from any flammable material or blockage. After a period of storage, it is especially important to check these areas for any flammable material or blockage caused by animals.

CAUTION:

The rear of the refrigerator has sharp edges and corners. To prevent cuts or abrasions when working on the refrigerator, be careful and wear cut resistant gloves.

About Your Refrigerator

Storage Volume:

This refrigerator is made for storage of foods and frozen food and for making ice.

Total capacity 17.0 cubic feet
Freezer Compartment 5.37 cubic feet
Fresh Food Compartment 11.67 cubic feet

Leveling:



CAUTION: The refrigerator is made to operate within 3° off level side-to-side and 6° off level front-to-back (as looking at the front of the refrigerator). Operating it at more than these limits can cause damage to the cooling system and create a risk of personal injury or property damage. Make sure the vehicle is level before you operate the refrigerator.

Operation during travel:

While the refrigerator should be level when the vehicle is stopped, performance during travel is not usually effected.

Food compartment:

Start up the refrigerator (see "Operating the Refrigerator Controls") and let it cool for eight hours before loading with food. If the refrigerator does not start to cool down after about two hours, contact your dealer or a Norcold authorized service center.

For the best cooling performance:

- Do not position food items so that they cause a blockage of the openings at the sides and the rear of the shelves. The openings allow air to circulate freely inside the compartment.
- Cover all liquids and moist foods.
- Let all hot foods cool before putting them in the refrigerator.
- Do not open the door any longer than necessary.

Freezer compartment:

The freezer compartment is made to keep pre-frozen food frozen and not to quick freeze food.

Door handles:

During travel, the door latch prevents the door from opening. When closing each door, push the door toward the refrigerator until you hear a "click" sound.

To open each door, pull the handle away from the refrigerator (See Art0812).

Movable door seal:

The movable door seal [134] is located on the left door of the fresh food compartment (See Art0813). It provides the correct seal when both doors of the fresh food compartment are closed. When the left door of the fresh food compartment opens, the movable door seal moves so that it is flat against the edge of the door. To avoid possible damage to the movable door seal, make sure that it is flat against the edge of the door before you close the door

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Crispers and beverage bin:

The crispers are located at the bottom of the fresh food compartment and supply a storage area to preserve fruit and vegetable freshness. Make sure that you always push the crispers fully in. The crisper covers open as the crispers open and close as the crispers close.

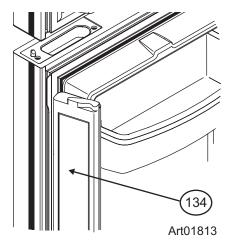
Each crisper also has an adjustable vent that is used to adjust the humidity inside each crisper. Move each vent toward the right (high humidity) for most vegetables or toward the left (low humidity) for most fruits (See Art01834).

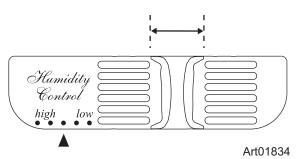
The crispers, crisper covers, beverage bin, and beverage bin cover are removable for cleaning.

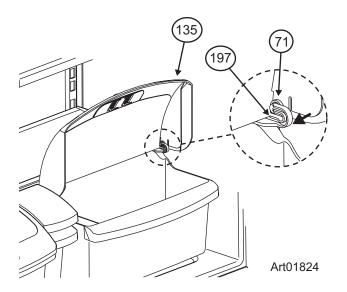
NOTE: Do not wash the crispers, crisper covers, beverage bin, or beverage bin cover in a dishwasher. These parts are not dishwasher safe.

To remove the crisper covers (See Art01824):

- With the crisper closed, lift the crisper cover[135] to the fully raised position.
- Locate the hinge pins[71] that are part of the crisper cover rails [197].
- Push the front of one of the crisper cover rails inward toward the crisper so you can lift that side of the crisper cover off of the hinge pin.
- Slide the opposite side of the crisper cover off of the other hinge pin.
- To reinstall the crisper covers, do this procedure in the opposite order.







To remove the crispers (See Art01826):

- Pull each crisper forward until it reaches the "stop" position.
- Lift up on the front of the crisper [a] and continue to pull the crisper out [b].
- To reinstall the crispers, do this procedure in the opposite order.

To remove the beverage bin and beverage bin cover (See Art01827):

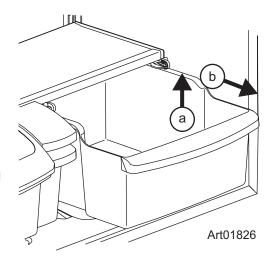
- Pull the beverage bin [198] forward [c] and remove.
- Pull the beverage bin cover [199] forward [c] until it disengages from the bottom full shelf [200] with a "snap".
- To reinstall the beverage bin cover:
 - Align the rear of the beverage bin cover with the center brackets of the bottom full shelf.
 - Push the beverage bin cover back into the bottom full shelf until it engages with a "snap".

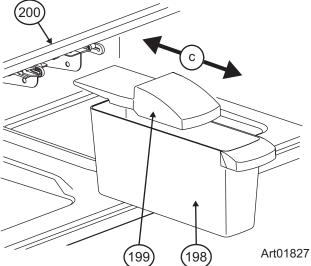
To remove the bottom full shelf (See Art012828):

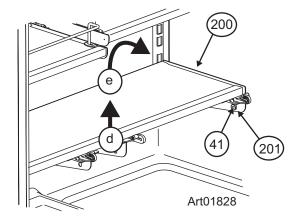
- Remove the crisper covers, the crispers, the beverage bin and the beverage bin cover.
- Locate the two (2) screws [41] that attach the bottom full shelf [200] (one screw is on the bottom of each side).
- Remove and save the screws and the plastic spacers [201].
- Using both hands, lift the front of the bottom full shelf up [d].
- Pull the bottom full shelf up and out [e].
- To reinstall the bottom full shelf, do this procedure in the opposite order.

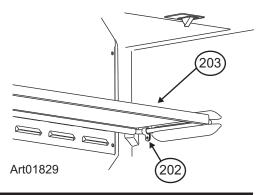
To remove the top full shelf (See Art01829):

- Locate the screws that attach the plastic clips [202] (one screw is on the bottom of each side).
- Remove and save the screws and the plastic clips.
- Pul the top full shelf forward [203] to remove.
- To reinstall the top full shelf, do this procedure in the opposite order.









Adjustable cantilever shelves:

The cantilever shelves of the refrigerator and freezer are easily adjustable to meet your food storage needs.

NOTE: The top shelf on the left side of the freezer holds the ice storage bin for the automatic icemaker. Do not move or remove this shelf when the ice maker is in use.

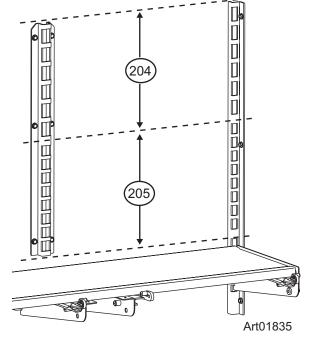
NOTE: The half shelves in the refrigerator are not all the same depth. They are designed to give clearance for the items in the door bins. The upper shelves will ONLY fit into the upper area [204] of the support rails and the lower shelves will ONLY fit into the lower area [205] of the support rails (See Art01835). DO NOT try to put a shelf where it will not fit.

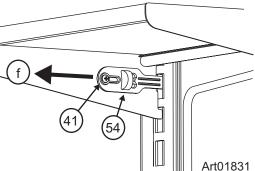
To remove a cantilever shelf (See Art01831):

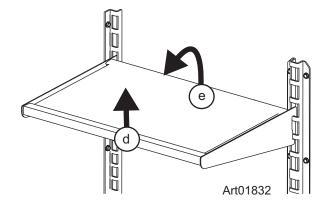
- Locate the shelf retainer [54] on the bottom of each shelf.

NOTE: Do not remove the screw in the shelf retainer.

- Loosen the screw [41] in the shelf retainer between 2-3 turns.
- Slide the shelf retainer toward the front [f] of the shelf.
- Lift the front of the shelf up [d] and pull the shelf up and out [e] of the support rails (See Art01832).
- To reinstall the cantilever shelf, do this procedure in the opposite order.
 - The round head of the screw should align with the round recess in the shelf retainer.







Adjustable food fences:

The cantilever shelves have adjustable food fences to help keep food items in place while the vehicle is moving. You may position the food fences from front to back on the shelf or store them at the front of the shelf when not in use.

To change the position of a food fence (See Art01833):

- Pull up on both ends [g] of the food fence wire [188] until it is free to rotate toward the front of the shelf.
- Holding both ends of the food fence wire, slide the food fence toward the front or the rear [h] as you wish.
- With the food fence wire in a vertical (straight up) position, push both sides of the food fence wire down until it "snaps" into the locked position.

To store the food fence (See Art01833):

- Pull up on both sides of the food fence wire [188] until it is free to rotate toward the front of the shelf.
- Slide the food fence to the very front of the shelf.
- Rotate the food fence wire forward [j] so that it hangs down in front of the cantilever shelf.



You may put the small door bins [52] of the freezer and fresh food compartment in a location that best meets your needs. You **must** put the large door bins in the lowest positions or else the large door bins will touch the shelves and the doors wil not close (See Art1815).

To remove the bins, lift them over the locator and pull them forward. To install the bins, push them onto the locator.

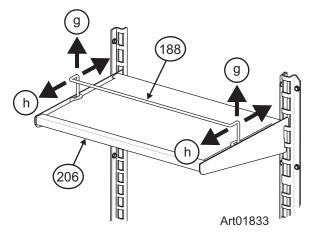
NOTE: Do not wash the door bins in a dishwasher. The door bins are not dishwasher safe.

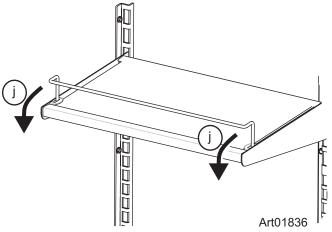
Door alarm:

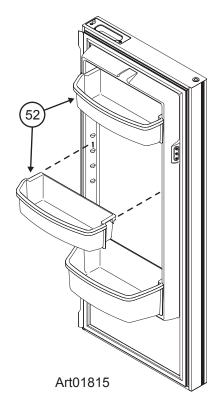
The refrigerator has an alarm to alert you if the fresh food compartment door is not closed. The refrigerator continues to operate, but if the fresh food compartment door is open and the interior light remains on for two minutes:

- An audible alarm starts.
- "dr" appears in the center display.
- The interior light automatically turns off.

Close the door to silence the alarm.







Interior light:

The interior light is at the top of the fresh food compartment. It comes on when the refrigerator is ON and the door is open. To replace the bulb:

- 1. Remove the DC power supply wires from the power board at the rear of the refrigerator.
- 2. Remove the cover [57] by pulling it toward the front of the refrigerator (See Art00988).
- 3. Remove the light bulb [58] from the holder [59].

NOTE: Use only a GE#214-2 bulb as the replacement bulb. This bulb is available at most retail automotive parts centers.

- 4. Install the replacement bulb.
- 5. Install the cover.
- 6. Connect the DC power supply wires to the power board at the rear of the refrigerator.



The refrigerator has heaters that prevent moisture from forming on the center divider between the two doors and the perimeter of the freezer compartment, and on the movable door seal. The heaters operate only when the refrigerator is ON and the DC power is sufficient. The heater in the movable door seal also only operates when both doors of the fresh food compartment are closed.

Automatic defrost system:

The automatic defrost system will defrost the refrigerator at least daily. The refrigerator controls the actual time between defrost cycles. The time between defrost cycles depends on the temperatures inside the refrigerator compartments and on the cooling system performance. The refrigerator will defrost more frequently with:

- higher outside temperature and humidity.
- the storage of non-sealed fresh foods or warm foods.
- longer periods of time that the door(s) are open.

Backup operating system:

This refrigerator has a backup operating system. The backup operating system allows the refrigerator to continue to cool if the temperature sensor of the refrigerator should fail.

If this failure occurs:

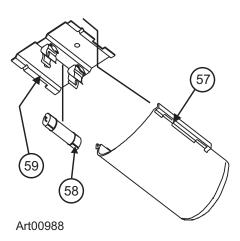
- The refrigerator automatically changes to the backup operating system.
- The backup operating system can overfreeze or thaw the contents of the freezer and the fresh food compartment.
 - Make sure the temperatures of the freezer and the fresh food compartment are satisfactory.

NOTE: If you open the door(s) too often, the temperatures inside the freezer and fresh food compartment do not become stable.

Allow the refrigerator to operate for about one hour after each adjustment change before you examine the contents.

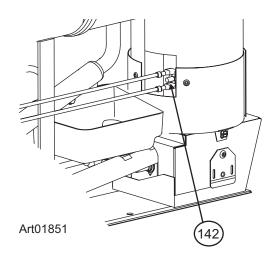
The number "9" is the coldest temperature setting.

- If the temperature is too warm, push and hold the SET TEMP button to raise the temperature setting by one number.
- If the temperature is too cold, push and hold the SET TEMP button to lower the temperature setting by one number.
- Have the refrigerator serviced by your dealer or a Norcold authorized Service Center as soon as possible.



Temperature switch monitor:

The refrigerator is equipped with a temperature switch [142] for overheating protection (See Art01851) . A Norcold authorized service technician can determine if this switch has been triggered.



Operating the Refrigerator Controls

AC Operation 120 volts AC (108 volts min.-132 volts max.)

Propane gas operation: Propane gas (11 inches water column pressure) 12 volts DC - control voltage (10.5 volts min. - 15.4 volts max.)

The refrigerator operates on these energy sources. Operation out of these limits can damage the refrigerator electrical components

Control panel:

and will void the warranty.

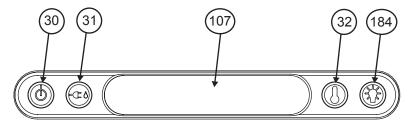
The refrigerator control panel (See Art01809 and Art01811) is between the freezer compartment and the fresh food compartment. To maintain the operating control functions of the refrigerator, a 12 volt DC power supply is necessary. The refrigerator receives DC power from the 12 volt system of the vehicle; either an auxillary battery, a converter, or the vehicle engine battery.

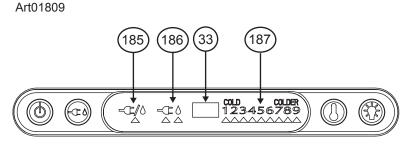
The ON / OFF button [30] starts and shuts down the refrigerator:

- To turn on the refrigerator, push and release the ON / OFF button.
- To turn off the refrigerator, push the ON / OFF button for one second and then release.

The SET TEMP button [32] controls the temperature adjustment of the freezer and the fresh food compartment. The temperature adjustment that you select does not change if the operation mode of the refrigerator changes.

- Push the SET TEMP button and a red triangle shows under the temperature setting numbers "1-9" [187] in the LCD [107].
 - The number "9" is the coldest temperature setting.





Art01811

- Push and hold the SET TEMP button and the temperature setting changes.
- Release the SET TEMP button when the temperature setting that you wish appears.

The MODE button [31] controls the operation mode of the refrigerator:

- Push and hold the MODE button and each of the operating modes of the refrigerator are shown by red triangles.
- There is one automatic mode of operation and two manual modes of operation.
- When the mode of operation that you wish shows in the LCD [107], release the MODE button.

NOTE: To see the LCD at full brightness, press the light button [184]

Automatic mode operation:

When the refrigerator is in the automatic mode, it automatically uses the most efficient energy source that is available for operation. During operation, if a more efficient energy source becomes available, the refrigerator controls change from the current energy source to the more efficient energy source as follows:

- The first choice is AC operation if 120 volts AC is available to the refrigerator.
- The second choice is propane gas operation if 120 volts AC is not available to the refrigerator.

Removing air from the propane gas supply lines:

For safety reasons, the burner is made to ignite on propane gas within a specified amount of time. When starting the refrigerator for the first time, after storage, or after replacing propane gas tank, the propane gas supply lines can have air in them. Due to the air in the gas supply lines, the burner may not ignite on propane gas within the specified amount of time.

To remove the air from the propane gas supply lines:

- Make sure that the valve of the propane gas tanks(s) is open.
- Push the ON / OFF button to turn the refrigerator on.
- Push and hold the MODE button until NO red triangle shows under the mode symbol and a red triangle shows under the gas flame part of the mode indicator and then release.
 - This means that the refrigerator is operating on propane gas.
 - If the air in the propane gas supply lines prevents the burner from ignition on propane gas, the fault codes "no" and then "FL" will appear in the center display and you will hear an alarm sound.
 - Push and hold the ON / OFF button for one second and then release to silence the alarm.
- Push the ON / OFF button to turn the refrigerator on.
 - The refrigerator will start a 30 second trial for ignition.
 - During the 30 second trial for ignition, the refrigerator controls open the gas safety valve and the igniter makes sparks.
- When no fault code shows, this means that the refrigerator is operating on propane gas in the manual mode.
 - At this time, all of the air is removed from the propane gas supply lines and you may select automatic mode of operation if you wish.
- Depending on how much air may be in the propane gas supply lines, you may need to repeat the 30 second trial for ignition two or three times.
- If the burner does not ignite on propane gas after two or three attempts, stop and consult your local dealer or an authorized Norcold Service Center.

Set the controls to automatic mode operation:

- Push the ON / OFF button to turn the refrigerator on.
- Push and hold the MODE button until a red triangle shows under the mode symbol [165] and then release.
 - If 120 volts AC is available to the refrigerator:
 - A second red triangle shows under the electric plug part of the mode indicator [166].
 - This means that the refrigerator is operating on AC electric.
 - If 120 volts AC is not available to the refrigerator:
 - A second red triangle shows under the gas flame part of the mode indicator [166].
 - This means that the refrigerator is operating on propane gas.
 - If neither 120 volts AC nor propane gas is available to the refrigerator:
 - The fault codes "no" "AC" and then "no" "FL" show in the center display [33] of the LCD and an audible alarm sounds.

If an energy source is available to the refrigerator, but is not operating correctly:

- A fault code shows in the center display.
- The refrigerator controls try to change to a less efficient energy source.
- If a less efficient energy source is not available:
 - An audible alarm starts.
 - A fault code shows in the center display.
 - Refer to the "Fault Codes" section of this manual.

Set the controls to manual mode operation:

- Push the ON / OFF button to turn the refrigerator on.
- Push and hold the MODE button until NO red triangle shows under the mode symbol and a red triangle shows under the electric plug part of the mode indicator and then release.
 - This means that the refrigerator is in manual mode and is operating on AC electric.
- Push and hold the MODE button until NO red triangle shows under the mode symbol and a red triangle shows under the gas flame part of the mode indicator and then release.
 - This means that the refrigerator is in manual mode and is operating on propane gas.

Effects of High Altitude on Propane Gas Operation

When you operate the refrigerator on propane gas at altitudes higher than 5500 feet above sea level:

- You may experience reduced cooling performance of the refrigerator.
- You may experience burner outages.

To avoid these possible problems, Norcold recommends that you operate the refrigerator on AC when at altitudes higher than 5500 feet above sea level.

Ice Maker

The ice maker is fully automatic and will operate in ambient temperatures as low as 0° F. To allow operation at temperatures between 0° F and 32° F., the ice maker has a heater on the solenoid water valve and on the water line between the solenoid valve and the ice maker. At temperatures below 0° F, store the ice maker as written in the "Ice Maker Storage" section of this manual.



CAUTION: The water line heater does not protect the water supply line from the vehicle shut off valve to the solenoid valve on the back of the refrigerator.

When the freezer temperature of the refrigerator is low enough, the ice maker opens the water solenoid valve and fills the mold. The ice maker ejects the frozen ice into a storage bin. As the storage bin fills, the ice raises the shut-off arm until it turns off the ice maker. As you use the ice and lower the ice level in the storage bin, the shut-off arm also lowers. This turns the ice maker ON and begins the process of making ice.

The ice maker operates on:

- Cold potable water at a pressure of 15 psi 125 psi.
- 120 Volts AC (108 VAC min. 132 VAC max.).

Ice maker operation:

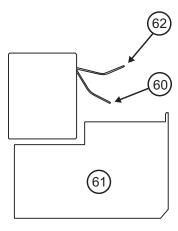
- 1. Make sure the ice maker AC power cord is plugged into a receptacle.
- 2. Open the water shut off valve of the vehicle.

NOTE: Make sure that the ice maker arm can move freely and does not touch the frozen foods in the freezer.

3. Push the ice maker arm down to the ON position [60] (See Art01015).



CAUTION: If you operate the refrigerator without connecting the water supply line and/or opening the water shut off valve of the vehicle, make sure the ice maker arm is up in the OFF position.



Art01015

4. Allow the freezer to cool enough and ice production will begin to fill the storage bin [61].

NOTE: New plumbing connections and/or impurities in the water supply line after winterizing can cause the first ice to be discolored or have an odd flavor.

5. To stop the ice maker, push the ice maker arm up to the OFF position [62].

Refrigerator Care Checklist

Your refrigerator will give you years of trouble free service if you do these simple checks every three to six months:

- Keep the food compartment and the freezer clean. See "Cleaning".
- Make sure the door seals correctly. See "Door Sealing".
- Be aware of any cooling changes that are not because of weather, loading, or gas control changes. If changes occur, contact your dealer or service center.
- Make sure the gas supply is propane gas only and not butane or a butane mixture.
- When in propane gas operation, examine the appearance of the flame. See "Gas Flame Appearance".
- Make sure the air flow in the lower intake vent, through the refrigerator coils and condenser, and out the upper exhaust vent is not blocked or decreased.
- Make sure the area behind the refrigerator is clear. Do not use the area behind the refrigerator for storage of anything, especially combustible materials, especially gasoline and other flammable vapors and liquids.

Cleaning

Interior:

Clean the inside of the refrigerator as often as necessary to avoid food odors:

- Remove all food from the refrigerator.

NOTE: Do not use abrasive cleaners, chemicals, or scouring pads because they can damage the interior of the refrigerator.

- Wash the interior with a mild cleaner or a solution of liquid dish detergent and warm water.
- Rinse with a solution of baking soda and clean water.
- Dry with clean cloth.
- Put all food in the refrigerator.

Metal doors:

To clean the metal doors:

- Wash the doors with a mild cleaner or a solution of liquid dish detergent and warm water.
- Rinse with clean water.
- Dry with clean cloth.

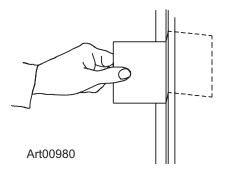
NOTE: Do not use abrasive cleaners, chemicals, or scouring pads because they can damage the metal doors.

Door Sealing

Check the seal of the doors (See Art00980).

If a door does not seal correctly, excess frost will collect inside the refrigerator. Make sure the doors seal correctly:

- Close each door on a piece of paper that is about the size and thickness of a dollar bill.
- Gently pull the paper.
 - You should feel a slight drag between the gasket and the cabinet.
 - Do this on all four sides of the door.
 - If you do not feel a slight drag on the paper, the door does not seal correctly.
 - Have your dealer or an authorized Norcold Service Center correct the seal of the door.



Refrigerator Storage

Before the refrigerator is stored for an extended (seasonal) period of time:

- Clean the interior of the refrigerator.
- Do not close the doors completely.

If the refrigerator is stored for an extended period of time, before start up:

- Make sure there are no obstructions in the vents, the ventilation air pathway, the burner, the orifice, or the flue area.

Ice Maker Storage

To prepare the ice maker for seasonal storage:

- 1. Close the vehicle water supply valve to the ice maker.
- 2. Push the ice maker arm up until it locks into the OFF position.
- 3. Remove the garden hose adapter from the water solenoid valve.
- 4. Remove the ice maker water line from the water solenoid valve
 - Do not unwrap the water line heater wires from around the water solenoid valve.
- 5. Drain all of the water from both the water supply line and the ice maker water line.
- 6. Put the end of the water supply line, the end of the ice maker water line, and the water solenoid valve each into a clean plastic bag.
- 7. Use tape to close each plastic bag around the water lines and the water solenoid valve.

To use the ice maker after seasonal storage:



CAUTION: Do not operate the ice maker when the ambient air temperature is 0° F. or lower. Damage to the water solenoid valve and the water supply line can occur.

- 1. Remove the tape and plastic bags from the end of the water supply line, the end of the ice maker water line, and the water solenoid valve.
- 2. Connect the ice maker water line to the water solenoid valve.
- 3. Connect the garden hose adapter to the water solenoid valve.
- 4. Push the ice maker arm down into the ON position.
- 5. Open the vehicle water supply valve to the ice maker.

NOTE: You should discard and not use the first two batches of ice cubes. It will take about three cycles for the ice maker to make fully formed and clean ice cubes.

Refrigerator Maintenance Checklist

Read and understand the following maintenance sections of this manual.

NOTE: Norcold is not responsible for installation, adjustment, alteration, service, or maintenance performed by anyone other than a qualified RV dealer or a Norcold authorized service center.

Have a qualified RV dealer or a Norcold authorized service center do these annual safety and maintenance checks:

- Examine the gas supply lines for leaks.
 - Replace or repair if needed.
- Make sure the propane gas pressure is 11 inches water column.
 - Adjust if needed.
- Make sure the combustion seal is complete and intact.
 - Replace or repair it if needed.
- Make sure the burner and the burner orifice are clean.
 - Clean if needed.
- Make sure the electrode is clean and the spark gap is 1/8 3/16 inch.
 - Adjust if needed.
- Make sure the AC voltage is 108 -132 volts and the DC voltage is 10.5 15.4 volts.

Refrigerator Maintenance

Gas flame appearance:

While in LP GAS operation, examine the appearance of the gas flame:

- Push the TEMP SET button until the number "9" appears in the center display.
- Open the lower intake vent.



CAUTION: The burner box cover can be hot. Wear gloves to avoid burns.

- Look at the gas flame [75] (See Art00955).
 - The flame should be:
 - a darker blue color on the inside of the flame and a lighter blue color on the outside of the flame.
 - a constant shape without flickering.
 - Contact your dealer or Norcold authorized service center if the flame is:
 - yellow
 - flickering or changing shape.
 - Make sure the flame does not touch the inside of the flue tube [76].
 - If the flame touches the inside of the flue tube, contact your dealer or Norcold authorized service center.
- Close the burner box door.

Remove and clean the burner orifice:

Your dealer or Norcold authorized service center must do this procedure.

Remove and clean the burner orifice (See Art00956):

- Close the valve at the propane gas tank(s).
- Push the ON / OFF button to shut down the refrigerator.
- Open the lower intake vent.



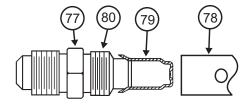
CAUTION: The burner box cover can be hot. Wear gloves to avoid burns.

- Remove the burner box cover by removing the screw(s).

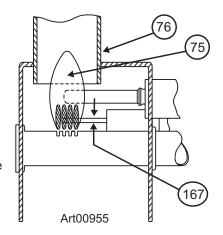


WARNING: To avoid possible propane gas leaks, always use two wrenches to loosen and tighten the gas supply line connections

- Remove the flare nut from the orifice assembly [77] (See Art00956).
- Remove the orifice assembly from the burner [78].



Art 00956





WARNING: Do not try to remove the orifice [79] from the orifice adapter [80] when cleaning. Removal will damage the orifice and seal of the orifice and can cause a propane gas leak. Leaking propane gas can ignite or explode which can result in dangerous personal injury or death. Do not clean the orifice with a pin or other objects.

- Clean the orifice assembly with air pressure and alcohol only.
- Using a wrench, assemble the orifice assembly to the burner.
- Assemble the flare nut to the orifice assembly.
- Examine all of the connections for gas leaks.
- Assemble the burner box cover.

Remove the Refrigerator

Your dealer or Norcold authorized service center must do this procedure.



CAUTION: The rear of the refrigerator has sharp edges and corners. To prevent cuts or abrasions when working on the refrigerator, be careful and wear cut resistant gloves.



WARNING: To avoid possible propane gas leaks, always use two wrenches to loosen and tighten the gas supply line connections.

- 1. Close the valve at the propane gas tank(s).
- 2. Remove the black AC power cord and the white ice maker AC power cord (optional) from the receptacle.
- 3. Remove the DC wiring from the refrigerator:
 - Put a mark on the DC wires so you can put them back in the correct location.
 - Remove the DC fuse or remove the DC wiring from the battery or the converter.
 - Remove the DC wires from the refrigerator.
- 4. Open the lower intake vent and remove the gas supply line from the bulkhead fitting of the refrigerator.
- 5. Remove the top and bottom trim pieces by pulling them forward until they "snap" off of the refrigerator.
- 6. Remove the screws from the upper and lower mounting flanges on the front of the refrigerator.
- 7. Remove the screws from the mounting flange at the rear of the refrigerator.
- 8. Remove the refrigerator from the opening.

Reinstall the Refrigerator

Your dealer or Norcold authorized service center must do this procedure.



WARNING: Make sure the combustion seal is not broken, is completely around the refrigerator mounting flanges, and is between the mounting flanges and the wall of the enclosure. If the combustion seal is not complete, exhaust fumes can be present in the living area of the vehicle. The breathing of exhaust fumes can cause dizziness, nausea, and in extreme cases, death.

- 1. Push the refrigerator completely into the enclosure.
- 2. Install the screws in the upper and then the lower mounting flanges on the front of the refrigerator.
- 3. Install the screws in the mounting flange at the rear of the refrigerator.
- 4. Push the top and bottom trim pieces onto the to front of the refrigerator until they "snap" into position.



WARNING: To avoid possible propane gas leaks, always use two wrenches to loosen and tighten the LP gas supply line connections.

- 5. Attach the gas supply line to the bulkhead fitting of the refrigerator.
- 6. Open the valve at the propane gas tank(s).



WARNING: Do not allow the leak checking solution to touch the electrical components. Many liquids are electrically conductive and can cause electrical shorts and in some cases, fire.

- 7. Using a leak detecting solution, examine the gas supply line for leaks.
- 8. Connect the DC wiring to the refrigerator:
 - Connect the DC wires to the refrigerator.
 - Install the DC fuse or connect the DC wiring to the battery or the converter.
- 9. Connect the black AC power cord and the white ice maker AC power cord (optional) to the receptacle.

Replacement Parts

You may purchase replacement parts through your local RV dealer or authorized Norcold Service Center.

Fault Codes

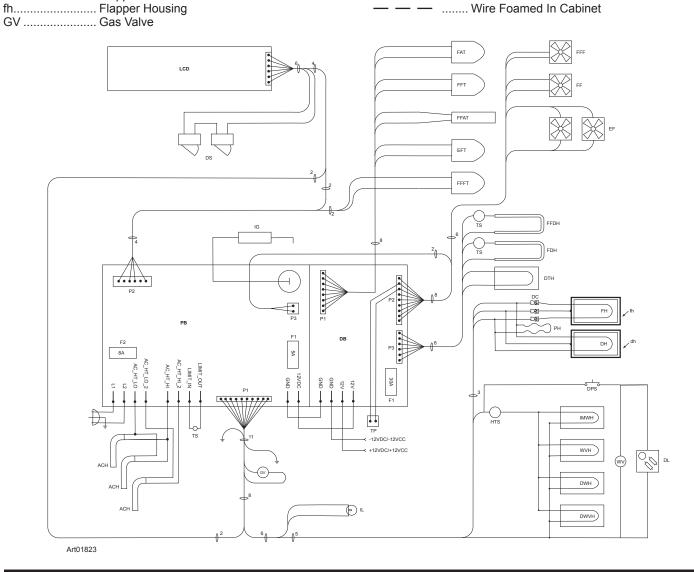
Fault Codes	Fault Code Meaning	Corrective Actions
No Display	DC voltage is unavailable to the refrigerator control panel or the refrigerator is OFF.	Check: - That the refrigerator is ON. - That the battery charging equipment of hte vehicle is operational. - That the AC/DC coverter is operational (if applicable). - See your dealer or authorized Norcold Service Center.
" dr " Audible alarm also.	The door was open for more than 2 minutes.	Close the door.
" no " " FL " Audible alarm also.	Burner did not ignite or re-ignite.	Check: - That the valve of the propane gas tank(s) is open. - That the propane gas is at the correct pressure. - That the manual shut off valve of the refrigerator is open. - That there is no air inthe propane gas supply line. See "Removing air from the propane gas supply lines" section of this manual. - See your dealer or authorized Norcold Service Center.
" no " " AC " Audible alarm also.	AC voltage is unavailable to the refrigerator control.	Check: - That the refrigerator is plugged into a serviceable outlet. - That the fuse or circuit breaker of the vehicle is intact. - That the vehicle generator is operational (if applicable). - See your dealer or authorized Norcold Service Center.
" dc " " LO "	DC voltage to the refrigerator control panel is too low.	Check: - That the battery charging equipment of the vehicle is operational That the AC/DC converter is operational (if applicable) See your dealer or authorized Norcold Service Center.
"FL"""	A flame is sensed present when it should not be.	Shut off the propane gas supply to the refrigerator. This is not owner serviceable. See your dealer or authorized Norcold Service Center.
" LI " " oP "	The high temperature limit switch is open.	This is not owner serviceable. See your dealer or authorized Norcold Service Center.
" AC " " rE " Audible alarm also.	This is a fault within the refrigerator controls.	This is not owner serviceable. See your dealer or authorized Norcold Service Center.
" AC " " HE " Audible alarm also.	This is a fault within the refrigerator controls.	This is not owner serviceable. See your dealer or authorized Norcold Service Center.
" Sr " Audible alarm also.	This is a fault within the refrigerator controls.	This is not owner serviceable. See your dealer or authorized Norcold Service Center. Art01812

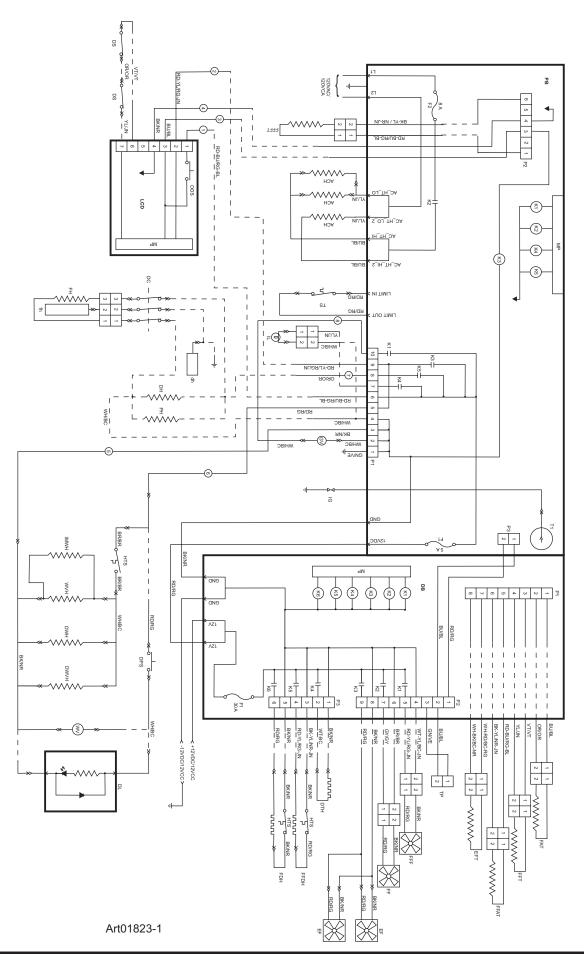
Wiring Diagram and Pictorial

The parts of the wiring diagram and pictorial are (See Art01823 and Art01823-1):

	Defrost Board Door Contacts Divider Heater Divider Housing Dispenser Light P.C.B. Dispenser Switch
DTH	
	Dispenser Water Line Heater
DWVH	Dispenser Water Valve Heater
EF	External Fan
EFT	External Fan Thermistor
FAT	Freezer Air Thermistor
FDH	Freezer Defrost Heater
FF	Freezer Fan
	Fresh Food Air Thermistor
FFDH	Fresh Food Defrost heater
FFF	Fresh Food Fan
	Fresh Food Fin Thermistor
FFT	Freezer Fin Thermistor
FH	Flapper Heater
-	

HTS	. Heater Temperature Switch
IG	. Igniter
IL	Interior Light
	Ice Maker Water Line Heater
LCD	. Display Board
MP	
00S	
PB	. Power Board
PH	. Perimeter Heater
TP	
TS	. Temperature Switch
WV	
WVH	. Water Valve Heater
(1)	Fused Continuous 12 VDC
<u> </u>	Switched 12VDC
Ž 3 4	. Communications
4	. Display Ground
(5)	. Auxillary Ground
<u>(6)</u>	Auxillary +12VDC
⑦	. Divider +12VDC
8	. Gas Valve +12VDC
F1	(Power Board) 5A DC Fuse
F2	.8AAC Fuse
F1	(Defrost Board) 30A DC Fuse
늘	. Chassis
———	. Wire Foamed In Cabinet





Ice Maker Wiring Diagram and Pictorial

The parts of the ice maker wiring pictorial and diagram are (See Art01858):

FS......Fill switch
GS.....Ground screw
HS....Hold switch
IM....Ice maker

L..... 120V AC Line (hot) / smooth

M..... Motor

MH..... Mold heater

N...... 120 VAC Neutral / ribbed

SS......Shut off switch SWVSolenoid water valve

T Thermostat TF Thermal fuse

