THETFRD

Controller Assembly Package

RV Toilet Service Parts for Aria/Aria Deluxe Part #19612

Tools needed

- Flat-blade screwdriver
- Adjustable Wrench
- Pliers
- (Optional) Socket Wrench, 1/2")

Note:

Read all instructions before beginning work.

To Remove Toilet From Floor

- 1. Turn off RV water supply per RV Owner's Manual.
- 2. Press both keypad buttons at the same time, twice, to open blade and drain bowl of water.
- 3. Pry off Bolt Caps with Flat-blade screwdriver. Use wrench to remove 1/2-inch Lag Screws.
- 4. Swivel Toilet to gain access to back.
- 5. Turn off RV's power supply to the Toilet.
- 6. Disconnect Water Supply Line with Adjustable Wrench.
- 7. Disconnect Toilet's 12-volt power hookup to RV.
- 8. Place an old towel or soft cloth on work surface. Remove Toilet from floor and place upright, with back facing you, on work surface.
- 9. Remove old Closet Flange Seal (may be found in toilet or in floor at Closet Flange), Discard.
- 10. Cover Holding Tank opening to contain odor.

To Remove Old Part

- 1. Slide Rubber Boot away from Controller Assembly.
- 2. Unclip Keypad Cable Plug.
- 3. Use Pliers to remove white Multi-Wire Connector
- 4. Using Screwdriver, pry old Controller Assembly off china wall. Discard.
- 5. Using a sharp-edged tool, remove excess adhesive. Use mineral spirits to remove residue.

To Replace Part

1. Remove backing paper from adhesive side of new Controller Assembly. Align edge to wall in about same area where

- previous was removed. Press firmly to secure to china.
- 2. Replace Multi-Wire Assembly with red wire at the top. Line up and push until it snaps in.
- 3. Reconnect Keypad Cable Plug, through Rubber Boot and into top opening.
- 4. Replace Rubber Boot on Controller Assembly.

To Replace Toilet To Floor

- 1. Secure new Closet Flange Seal, lip side up, to Toilet.
- 2. Position Toilet over flange.
- 3. Reconnect Water Supply Line.
- 4. Reconnect 12-volt power supply to Toilet.
- 5. Reconnect RV's power supply to the Toilet.
- Turn on RV's water supply. Press Toilet flush button to close blade and to flush test.
- 7. Secure to floor with Lag Screws. Tighten.
- 8. Resecure Bolt Caps.

