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**Subject: 900/9100 Door Adjustments Using The
New 618988 Slotted Cabinet Hinge**

The new 900/9100 cabinet hinge 618988 will replace the old cabinet hinge 618512.

If the doors of the 900/9100 series are not hanging level or the door latch is not engaging the strike plate; the new slotted hinge will allow slight adjustments to be made.

Installation Steps:

1. Remove Doors
2. Remove 618512 cabinet hinges.
3. Install new 618988 cabinet hinges.

Note: Secure cabinet hinge so that the mounting screws are in center of the hinge slot. Completely tighten mounting screws before re-hanging the doors.

4. Re-hang doors.
5. Check to see if the doors are level and the door latch is engaging into the strike plate.

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Adjustment Steps:

If the door is hanging "DOWNHILL", adjust the doors by:

1. Open the door 90° in relationship with the refrigerator cabinet.
2. Loosen the mounting screws on both the top and bottom cabinet hinges by a full thread.
3. Slide the top hinge away from the strike plate side of the refrigerator cabinet and tighten the screws.

Note: By reversing the previous two steps, adjust the door if it is hanging "UP-HILL".

If the door is not latching (engaging strike plate):

Note: Check strike plate for slots. Adjust strike plate before attempting to adjust doors for not engaging the strike plate.

1. Open the door 90° in relationship with the refrigerator cabinet.
2. Loosen the mounting screws on both the top and bottom cabinet hinges by a full thread.
3. If the latch is hitting the strike plate "HARD" (overriding), slide both hinges away and the same distance from the strike plate. Tighten mounting screw when hinges are in position.
4. If the strike plate is hitting the strike plate "LIGHT" or not at all, slide the both hinges towards (the same distance) the strike plate. Tighten mounting screw when hinges are in position.