



Service Bulletin No. 45 Date February 19, 1997

Subject: 900/9100 Series Cap Shoulder Bolt Used To Secure Door Hinge

The new version of the door cap shoulder bolt, part number 618155, was shortened (approximately 9/16" in length) so the door hinge would be secure in the door cap pocket. This new version bolt should stabilize door movement.

To use the new short cap shoulder bolt:

1. Remove long shoulder bolt (approximately 5/8" in length).
2. Insert the new short shoulder bolt and tighten the shoulder bolt into the hinge until completely tighten.

Note: It may be necessary to remove material between the shoulder bolt and the pocket of the door cap.



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1. Loosen cabinet hinge screws (4 turns).

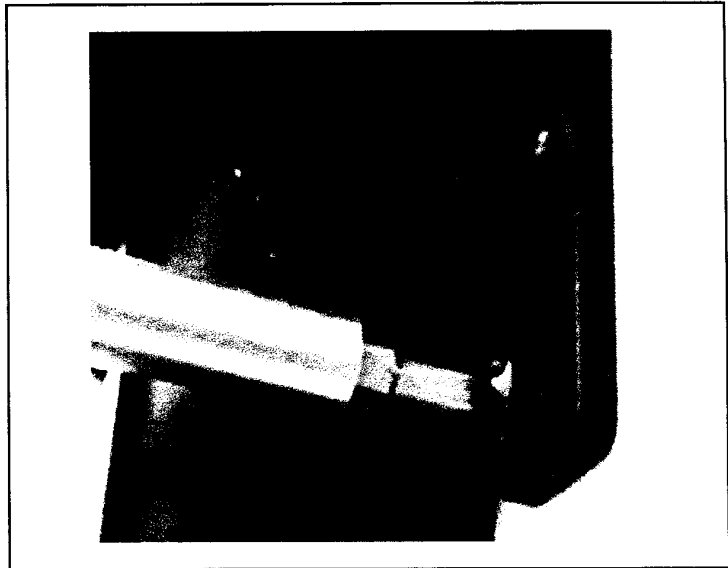


Figure 2 Cabinet Hinge Screw

2. Insert the shim under the back side of the cabinet hinge as illustrated in

3. Repeat Steps 1 and 2 for the freezer door bottom cabinet hinge.

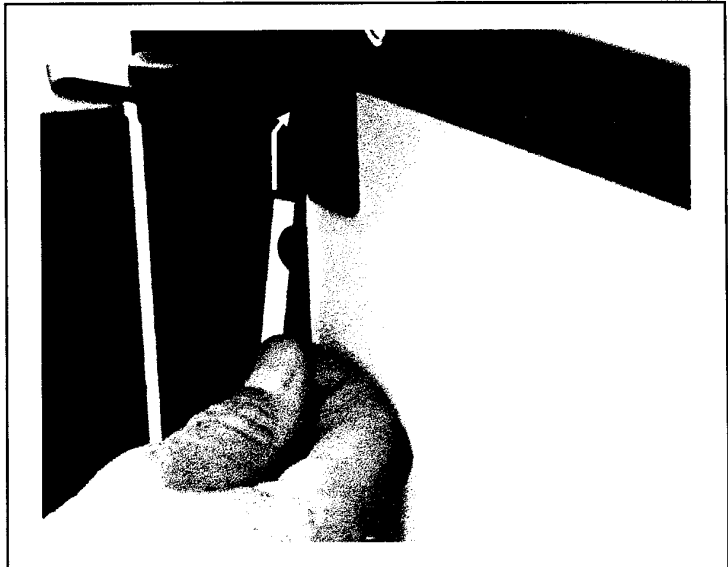


Figure 3 Top Cabinet Hinge

This procedure moves the cabinet hinge and freezer door towards the strike plate providing more engagement of the door plunger into the strike plate