

Door Swing Reversal Procedure

The door swing of the 900 series refrigerator can be reversed by following the four basic steps outlined below.

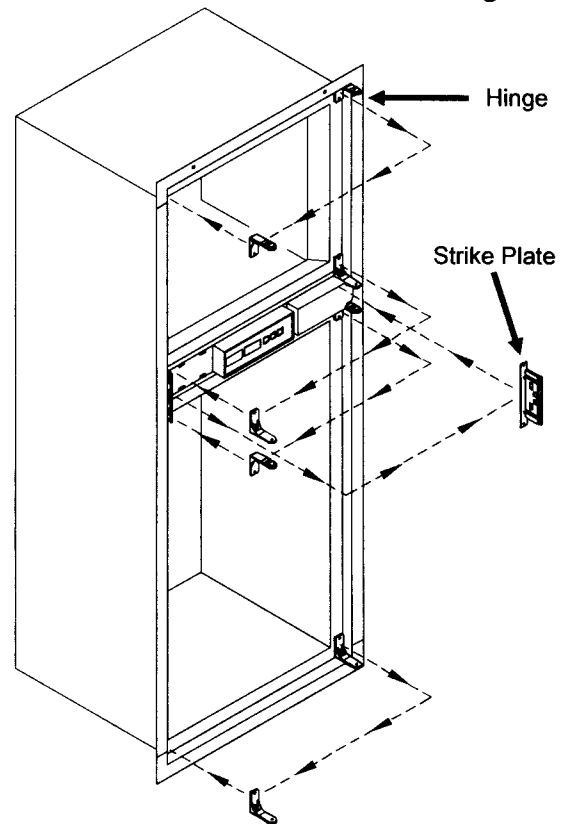
Figure 1

Tool Requirements

- 1 - #2 Phillips Screwdriver
- 1 - Straight Screwdriver

Remove the Doors

1. Remove all items from door bins.
2. Close doors to latched position.
3. Using the straight screwdriver, remove the hinge pins (2 per door). Save hinge pins, hinges, and hinge bushings for later assembly.
4. Remove the doors by releasing the door latches and pulling the doors straight away from the cabinet.



Cabinet Hinge and Strike Plate Removal and Replacement Procedure

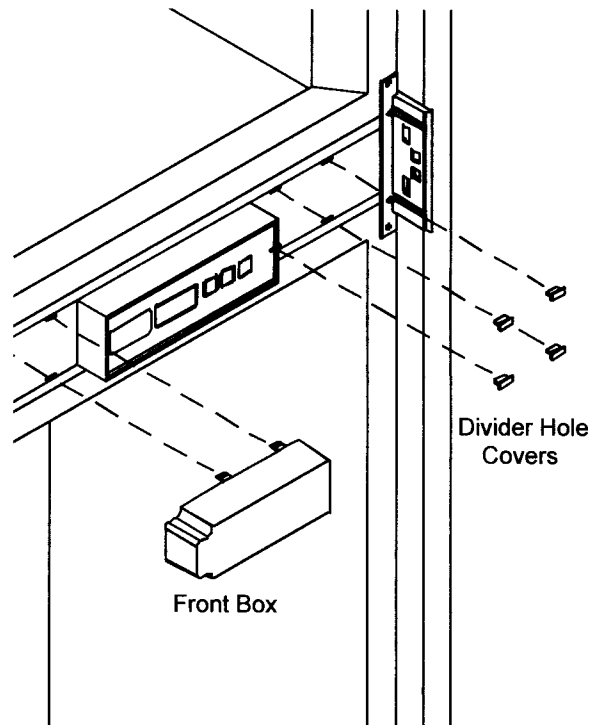
Figure 1

1. Using the #2 Philips Screwdriver, remove the two screws holding the strike plate in place. Remove the screws holding the cabinet hinges in place. Set the screws, strike plate, and hinges aside.
2. Remove the hinge hole covers opposite from where the cabinet hinges were removed, and place the hinge hole covers in the vacated hinge holes.
3. Reinstall the cabinet hinges directly across from their previous location.

Figure 2

Figure 2

4. Remove the divider hole covers from the divider opposite the front box.
5. Gently compress the top and bottom of the front box and pull it forward. Flip the front box over and snap it into place across from its previous location.
6. Reinstall the strike plate on the opposite side.
7. Insert the hole covers into the open holes in the divider area.



Door Handle and Door Hinge Removal and Replacement Procedure

Figure 3

1. Pull back the gasket behind the door handle and remove the exposed cap screw.
2. Remove the round head screw from the door handle's housing as illustrated.
3. Remove the door handle from the door.
4. Remove the plug from the door handle's new position.

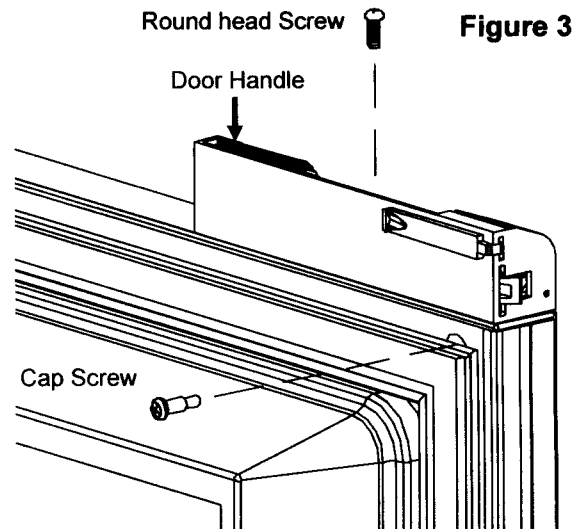


Figure 4

5. Pull back the gasket behind the door hinges and remove the exposed cap screws.
6. Remove the hinges. Remove the hinge bushings. Reposition them diagonally in the opposite corner of the door. For example; place the top right hinge and hinge bushing in the bottom left position, the bottom right hinge and hinge bushing in the top left position. **Note: Insure the hinge bushings are positioned as illustrated in Figure 5. (This illustration shows a left hand door swing; the bushings are positioned identically on a right hand door swing).**
7. Reinstall the plugs into the empty handle slots.
8. Flip the door handle over and reattach the bottom door handle in the upper door and the upper door handle in the bottom door.
9. Reattach the doors by reversing the removal procedure.

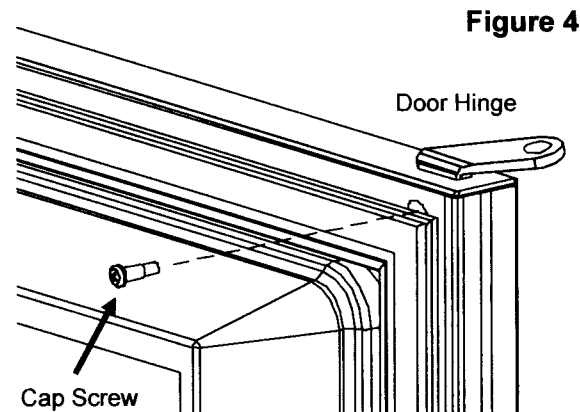


Figure 4

Figure 5

IMPORTANT!

To prevent damage to hinge threads, insert the hinge pins by hand until they are finger tight. Use the straight screwdriver to finish tightening the hinge pins.

Figure 5

Note: Insure the hinge bushings are installed as shown.

