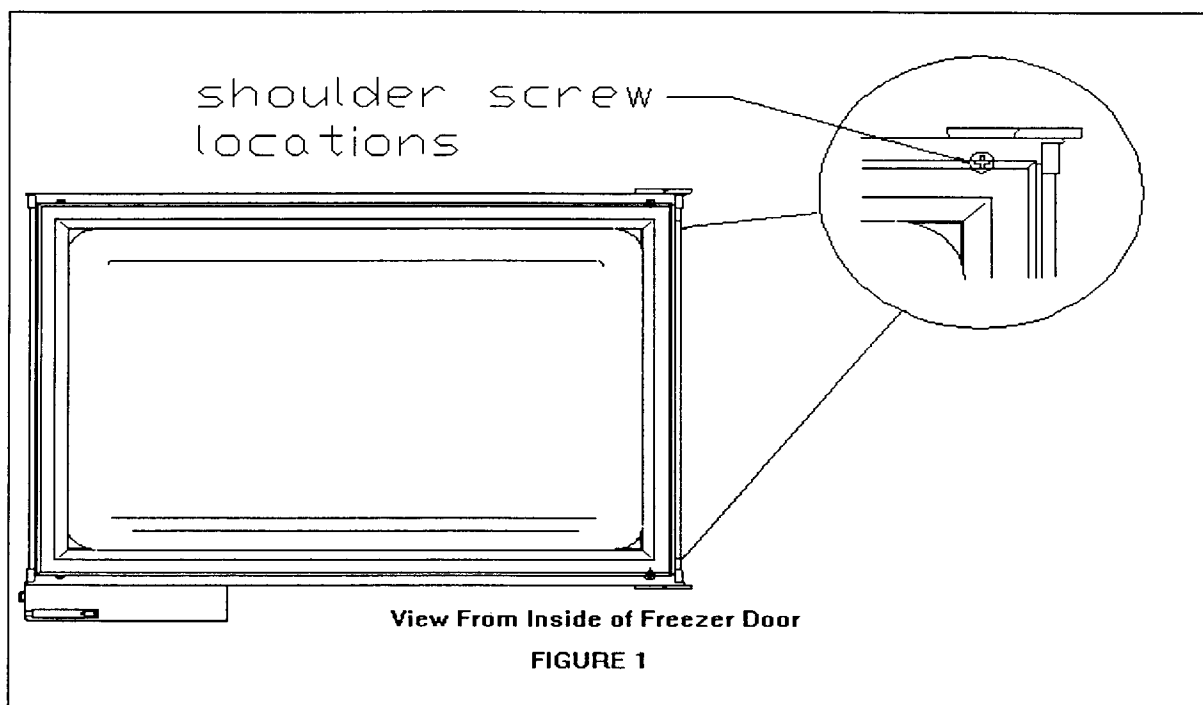


900 /9100 SERIES

Door Adjustment Procedure

The following guideline has been prepared to assist in correcting freezer door alignment concerns on Norcold 900/9100 series models.



1. Verify the upper and lower hinge pins are tight.
2. Fully tighten shoulder screws at locations shown in Figure 1. If excessive play is still present check serial number of product.
 - a) A product serial number prior to S/N 349118 may require the shoulder screws to be replaced with a new shorter shoulder screw to completely tighten hinge.
 - b) The screws are P/N 618155 and may be ordered direct from **Norcold Customer Service at 1-800-543-1219** and will be shipped free of charge.
3. To replace the screws remove all contents from the inner door panel. Remove and replace the screws one at a time starting with the upper hinge on each door. The screw should be fully tightened.
 - a) Tightening these screws will remove sag due to a loose door hinge. This process may be repeated for the lower door (if necessary).

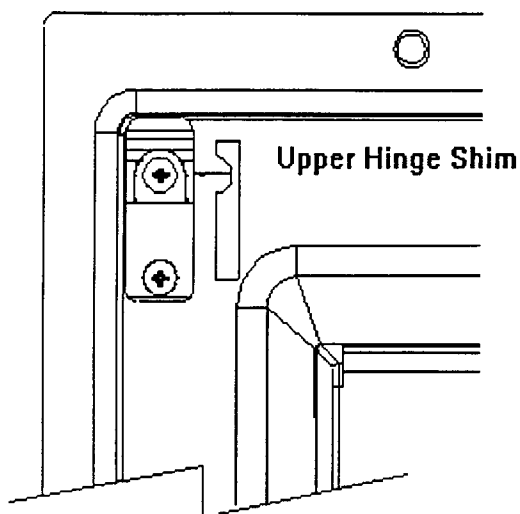


Figure 1

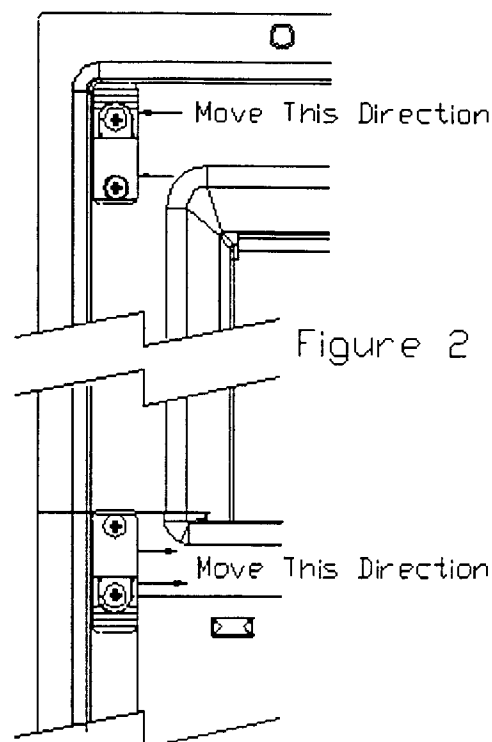


Figure 2

4. If the freezer door is not hanging level after checking hinge pins and shoulder screws, the following procedure may be followed for adjustment:
 - a) Verify if the cabinet has slotted hinges. This may be done by checking the serial number. Products with a serial number prior to S/N 348669 do not have a slotted hinge.
5. To adjust the slotted hinge.
 - a) Loosen the hinge screws approximately 1 full turn.
 - b) Open door 90 degrees in relation to cabinet.
 - c) Push upper door hinge toward outside trim as far as possible and tighten(see figure 2).
 - d) Push lower hinge inward toward strike plate and tighten (see figure 2).
 - e) This will raise the non-hinge side of the door.
6. Products without the slotted hinge may be adjusted by either ordering slotted hinges or simply shimming the current hinge to provide proper alignment. A slotted hinge P/N 618988 or shims P/N 619370 may be ordered direct from **Norcold Customer Service at 1-800-543-1219.**
 - a) Loosen the upper hinge screws only.
 - b) Screws must be loosened enough to allow a shim approximately 1/16" thick to be slid under the inside edge of the hinge (see Figure 1).
 - c) Fully tighten screws and check door alignment.

If further assistance is required please contact Norcold Customer Service.

NORCOLD

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