

THETFORD

Part No.

40533

Holding Tank Accessories

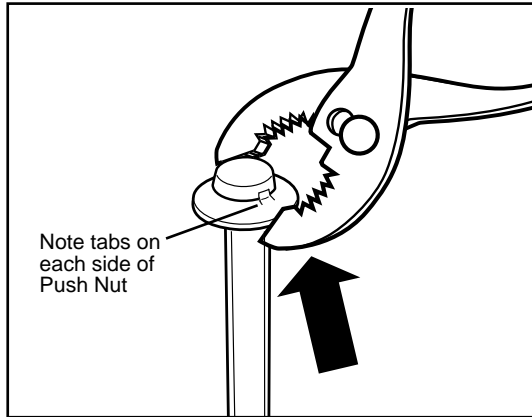
SmartTote® Permastore™ Hose Support Kit

Made in the USA

Thetford Corporation

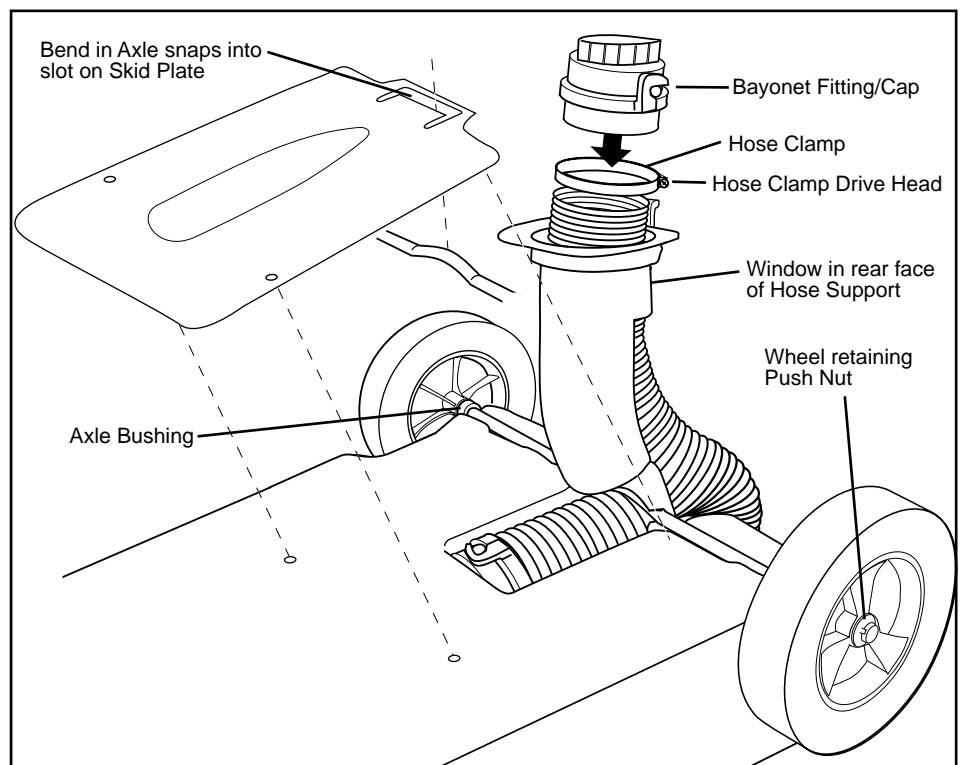
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**Fig. A Removing Push Nut from Axle****Before Beginning**

- ✓ Read all instructions completely.
- ✓ Wear protective gloves, glasses, long sleeves, and nose/face mask to avoid contact with human waste.
- ✓ For hygienic reasons, rinse tank and hose thoroughly.

1. Place tank on one side.
2. Remove two screws from Skid Plate. Slide Skid Plate down and pop it off of Axle Assembly. Set Skid Plate and screws aside.
3. Release old Hose Support from tank. Set tank with Axle facing up.
4. Pop Axle Assembly up and out of tank by hand (one side at a time).
5. Set Axle Assembly vertically on one wheel on solid surface.
6. Use pliers to remove one Push Nut as shown in Fig. A. Discard Push Nut.
7. Slide top Wheel and Bushing off Axle. Set aside.
8. Slide old Hose Support off of Axle.
9. Slide new Hose Support onto Axle.
10. Slide Bushing and then Wheel, with three "spokes" oriented up/out, onto Axle.
11. Align new Push Nut on Axle. Pound in place with hammer.
12. Rest Axle Assembly in axle groove on tank. Make sure both Bushings are next to Wheels. Press and snap Axle Assembly into place one Wheel at a time.
13. Keeping Hose end up above tank for hygienic reasons, remove Bayonet

**Fig. B Hose Support and Tank component assembly**

- fitting/cap from hose: Loosen Hose Clamp Screw with Philips screwdriver.
14. Slide Bayonet fitting/cap off hose. Set aside. Remove and discard Hose Clamp.
15. Slide old Hose Support off Hose. Discard old Hose Support.
16. Snake Hose through new Hose Support.
17. Slide new Hose Clamp over Hose.

- Insert Bayonet fitting/cap into Hose. Position Clamp so Clamp Drive Head is up and Drive Head will align with Hose Support window (Fig. B).
18. Tighten Hose Clamp Screw securely. Rest Hose Support Assembly on solid surface.
19. Position Skid Plate on Axle to remount. Lock axle bend into Skid Plate slot.
20. Fasten Skid Plate to tank with Screws.