



Service Bulletin

Replacement of the Refrigerator Doors on Model 1200

These instructions describe how to remove the original refrigerator doors and guide blocks and how to install the replacement refrigerator doors and guide blocks. Use these instructions if you must replace the refrigerator doors. The refrigerator doors are the lower doors.

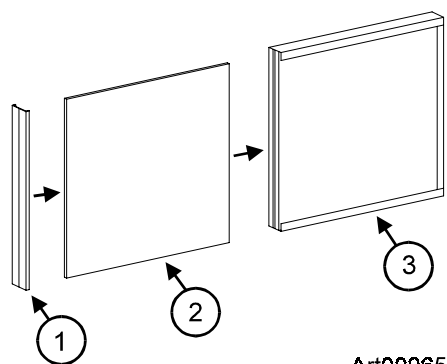
Remove the Original Doors and Guide Blocks

1. Remove the original doors from the refrigerator (See Art011115):
 - Remove the storage bins from each original door.
 - Close each door.
 - Using a flat-blade screwdriver, turn each lower hinge pin [1] counterclockwise and remove it from the lower door [2].
 - Discard each original lower hinge pin.
 - Raise the door handle to disengage the latch.
 - Holding the door at the sides, pull the bottom of each door away from the refrigerator just so the lower door is off of the lower cabinet hinge [3].
 - Lower the door so that the upper hinge pin hinge disengages from the hole in the top of each door.
2. Remove the original guide blocks from the refrigerator cabinet (See Art011116):
 - Loosen and remove the three screws [1] that attach each guide block [2] to the refrigerator cabinet.
 - Discard the original guide blocks and the screws.
3. Remove the decorative panel from the original doors (See Art00965):
 - Identify the side trim piece [1] that is opposite each door handle.
 - Pull the side trim piece off each door [3].
 - Pull the decorative panel [2] out of each door.

Install the Replacement Doors and Guide Blocks

1. Assemble the decorative panel to each replacement door:
 - Identify the side trim piece that is opposite each door handle.
 - Pull the side trim piece off each door.
 - Push the decorative panel into each door.
 - Make sure the decorative panel is completely into the slot on the replacement door.
 - Push the side trim piece onto each replacement door.
2. Attach the foam strip to the refrigerator cabinet (See Art011117):
 - Remove the paper from the adhesive on the back of the foam strip [1].
 - Push the adhesive of the foam strip onto the front edge of the upper recess [2] of the refrigerator cabinet.
3. Assemble the replacement guide blocks to the refrigerator cabinet (See Art011116):
 - Make sure that the opening [3] of each replacement guide block is toward the left side of the refrigerator.
 - Using three replacement screws in each guide block, assemble the top and bottom guide blocks to the refrigerator cabinet.
4. Assemble the replacement doors to the refrigerator:
 - Holding the door at the sides, raise the door so upper hinge pin engages the hole in the top of each replacement door.
 - Push the bottom of each replacement door toward the refrigerator so the lower edge of each door rests on the lower cabinet hinge.
 - Close each door and push to engage the latch.
 - Align the hole of the lower cabinet hinge and the lower door of each replacement door.

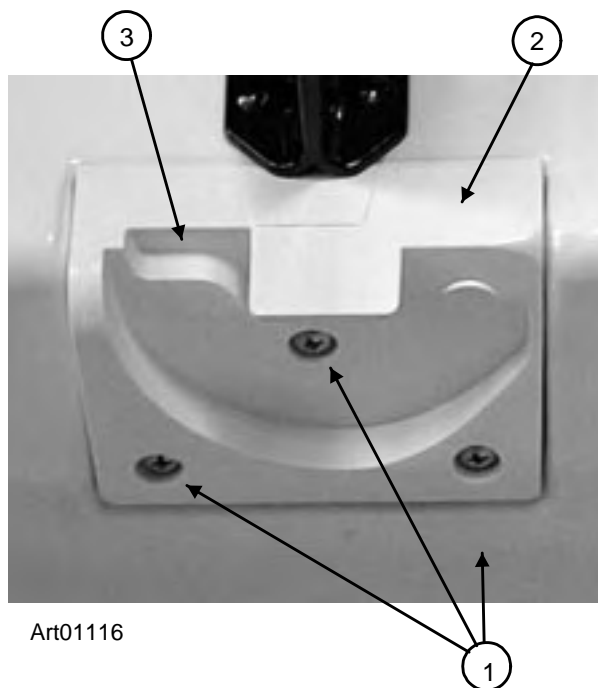
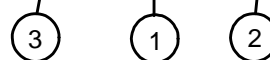
- Using a flat-blade screwdriver, turn the lower hinge pin clockwise into the lower door.
- Tighten each hinge pin.
- Open each door.
- Return the storage bins to each replacement door.



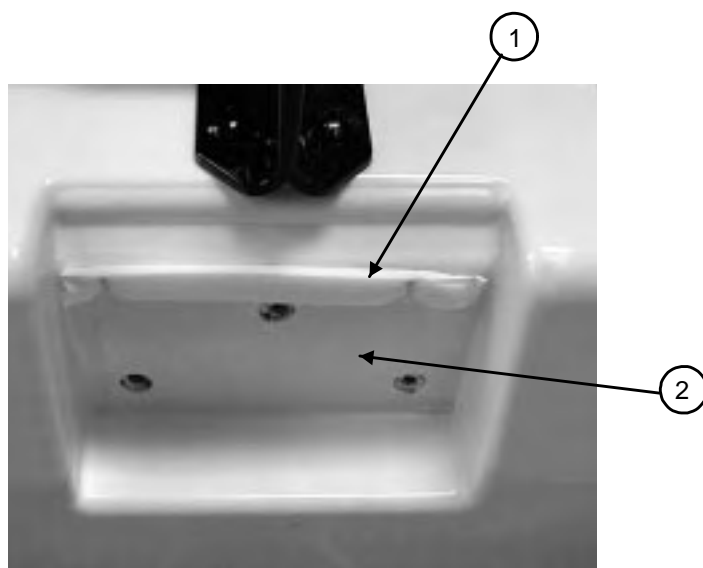
Art00965



Art01115



Art01116



Art01117



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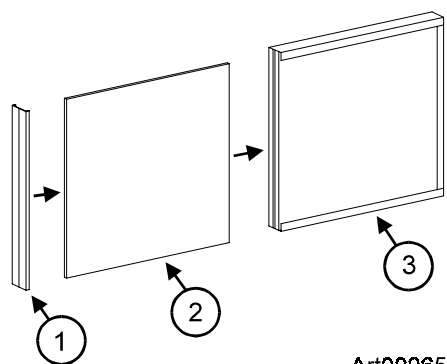
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 - Discard each original lower hinge pin.
 - Raise the door handle to disengage the latch.
 - Holding the door at the sides, pull the bottom of each door away from the refrigerator just so the lower door is off of the lower cabinet hinge [3].
 - Lower the door so that the upper hinge pin hinge disengages from the hole in the top of each door.
2. Remove the original guide blocks from the refrigerator cabinet (See Art011116):
 - Loosen and remove the three screws [1] that attach each guide block [2] to the refrigerator cabinet.
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3. Remove the decorative panel from the original doors (See Art00965):
 - Identify the side trim piece [1] that is opposite each door handle.
 - Pull the side trim piece off each door [3].
 - Pull the decorative panel [2] out of each door.

Install the Replacement Doors and Guide Blocks

1. Assemble the decorative panel to each replacement door:
 - Identify the side trim piece that is opposite each door handle.
 - Pull the side trim piece off each door.
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 - Close each door and push to engage the latch.
 - Align the hole of the lower cabinet hinge and the lower door of each replacement door.

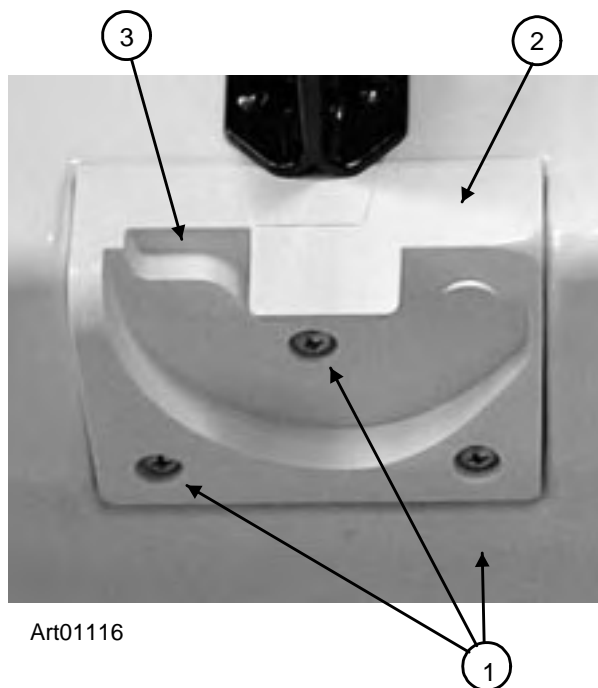
- Using a flat-blade screwdriver, turn the lower hinge pin clockwise into the lower door.
- Tighten each hinge pin.
- Open each door.
- Return the storage bins to each replacement door.



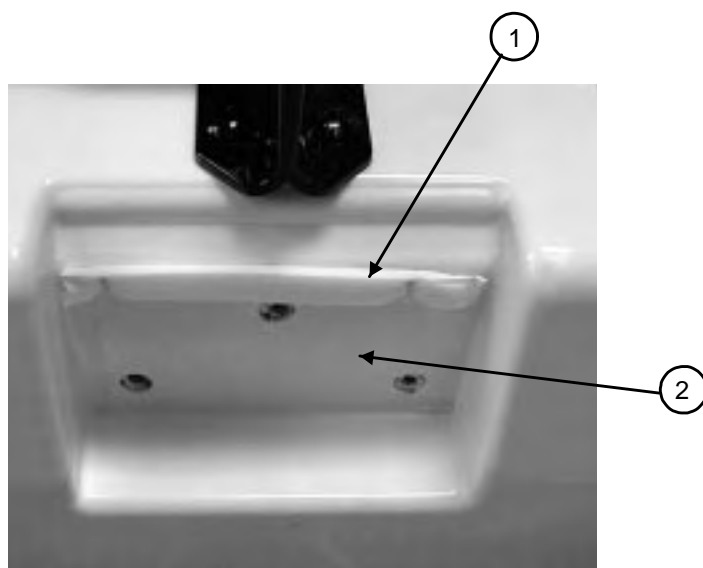
Art00965



Art01115



Art01116



Art01117