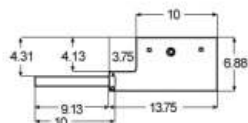
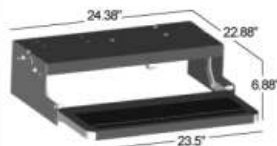
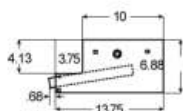




26 SERIES Step Replacement Guide



Extended Profile



Retracted Profile

STEP SERIES NUMBER

To determine correct replacement part numbers, it is necessary to know the **Step Series Number**. It is located in the Owners Manual and printed under the top step.

If you can not locate the number, measure the step and refer to the dimensioned drawings above. Confirm that you are using the correct step series replacement parts guide.

RISE: 5" RUN: 8.5"
Mounting bolt pattern: 7.5 x 20.5"

Part #902600016
23.5" tread with
Motor and Switch Kit
(#905316000)

Part #902606025
23.5" tread with Motor,
Control Unit and Switch Kit (#905325000)

CHART 1 Replacement Parts Kits for Series Steps 22, 23, 30, 32, 33, 34, 35, 36, 38, and 40

Parts Key #	Description	Replacement Kit Part #
1	Control Unit only	
n/a	Step Frame only	908026000
n/a	Step Light only	909004000
3	Cotter and Clevis pin	
1-4	IMGL 'C'/Control Replacement Kit 909510000 Control, IMGL (Integrated Motor, Gear Box, Linkage A), Cotter and Clevis pin, Four-way pigtail, Fasteners	909774000

Door Switches

Part # White* (Closed)	Part # Black** (Open)	Description
905312000	905323000	Magnetic, small rectangular
905314000	905324000	Magnetic, 3/4" core round
905306000	905326000	Magnetic, large rectangular
905307000	905327000	Magnetic, 3/8" core round
905302000	905328000	Plated plunger switch

* Used for all color controls manufactured prior to 2/99. Does NOT include "black" 909506000, 909507000.

** Used for "black" controls since 2/99 including 909506000, 909507000, and 909508000.

Rocker Style Power Switch

Part #	Description
905305000	For all fully automatic steps.

Self-Center Rocker Switch

Part #	Description
905316000	For steps NOT equipped with control units.

Motor Assembly Drawing and Parts Key Numbers

