## Quick Diagnostics For 2 Stage Furnaces

## Tools Required: Multimeter All tests performed at Control Board. Wire color codes:

## WHITE:

With the ON/OFF Switch turned on, there will always be DC power at the white connection. The thermostat can be turned on or off. If there is no power at this location, check the ON/OFF Switch. If the Switch is in the on position, check to confirm that the Limit Switch is closed. If not, replace the Limit Switch. If the Limit Switch is closed, check to confirm DC coming into red wire into furnace. Correct problem, fuse, or disconnected red wire.

## BLACK:

Black wire comes from the Sail Switch. There will be no power at this location unless furnace blower is operating. If the blower is running at least 6 volts and there is no reading on the black connection, replace Sail Switch.

## BLUE: 1

Power from the Thermostat. The Thermostat provides power to the furnace as a signal rather than typical, straight DC voltage. With the meter attached to the blue wire, you will see varying voltages displayed, rather than one solid reading like you will see with our standard furnace. If no reading, the Thermostat is probably defective. Before the Thermostat is replaced, check all wiring.

## BLUE: 2

Power from Control Board, to the Ignition Board. Reading at the blue 2 is straight DC voltage. There is no reading at this location when the Thermostat is in the fan only mode. When the Thermostat is turned to heat mode, you will see a reading at blue 2 . If there is no power on blue 2 when the thermostat is in heat mode, replace the Control Board.

## ORANGE:

## Ignore

## BROWN:

Power from Control Board to third coil on Valve, high heat only. During low heat mode there will be no reading at the brown wire connection. When the mode is changed to high heat there will be a solid voltage reading at this location. If no reading during high heat, replace Control Board.

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FURNACE -Electronic Ignition Model
TROUBLE SHOOTING GUIDE

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## BLOWER RUNS - BUT FAILS TO IGNITE

Low Voltage/High Voltage -----------------------Correct Power Supply*
Gas pressure incorrect ---------------------------- Set pressure to a minimum of 11" W.C.

Furnace grounding wires not secure --------Clean and secure grounds established*
Air intake restricted -------------------------------Clean air intake.*
12 volt polarity reversed -------------------------Correct polarity*
Motor running slow--------------------------------Check voltage first. If 12 VDC while running, replace motor.
Exhaust blocked -------------------------------------Clean exhaust.*
Combustion air wheel loose ------------------Reposition and tighten.
Sail switch defective or wire off --------------Reconnect wire or replace.
Limit switch defective or wire off ------------Reconnect wire or replace.
Edge connector on circuit board dirty -------Clean with pencil eraser*
Circuit Board defective --------------------------Clean plug contacts. If still defective, replace. (check on board tester when possible).
Gas valve defective ----------------------------Replace valve or valve coil, depending on problem encountered.
Main burner orifice blocked--------------------Clean main burner orifice or replace.
High tension lead wire defective --------------Replace wire
Electrode out of adjustment -----------------Adjust electrode (take care not to damage porcelain).
Electrode defective ------------------------------- Replace
Obstructed burner head ------------------------Clean burner head*
BURNER IGNITES BUT IGNITION SYSTEM "LOCKS OUT" AND TURNS BURNER OFF


| CAUSE |
| :---: |
| SOOTING (caused by lazy yellow flame) <br> Low gas pressure |
| Low gas pressure -------------------------------------------*Set pressure to a minimum of 11 "W.C. with all appliances |
| Low voltage ---------------------------------------------------Correct power supply* |
|  |
| Combustion wheel installed backwards or loose ------Reposition wheel and tighten. |
| Blockage in heating chamber or burner head ----------Clean or replace |
| Faulty motor ------------------------------------------------------- |
| Wrong vent kit or draft cap --------------------------------Replace with correct vent kit or draft cap |
| FAN RUNS CONTINUOUSLY WITH THERMOSTAT "OFF" |
| Defective thermostat ---------------------------------------Replace thermostat |
| Shorted thermostat leads -----------------------------------*Replace wire or wires |
| Defective relay ------------------------------------------------ |
| LIMITING = BURNER CYCLING ON AND OFF - BLOWER RUNS CONSTANTLY WITH THERMOSTAT ON |
| Restricted or insufficient discharge ducting <br> a. Ducting must meet furnace's minimum requirements.* <br> b. No excess ducting or unnecessary bends.* <br> c. All closeable registers must be fully open and unrestricted.* |
| Furnace over fired |
| Restricted return air supply -------------------------------Make sure return air meets furnace minimum requirements.* |
| blower shuts off at same time burner shuts off |
| Wired wrong *Correct wiring |
| Faulty relay Replace relay. |
| BLOWER VIBRATES OR IS NOISY |
|  |
| a. Ducting must meet furnace's minimum requirementsb. No excess ducting or unnecessary bends.* |
|  |  |
|  |
|  |
|  |
| INSUFFICIENT HEA |
| Furnace under fired $\qquad$ 1. Set gas pressure to $11^{\prime \prime}$ W.C. with all appliances running, replace regulator if not obtainable. Also, check main burner orifice, it must comply with furnace's specifications. <br> 2. Check ducting and return air according to furnaces specifications.* |
| Furnace improperly sized for coach/or conditions ----Replace furnace with proper size. |

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FURNACE - Pilot Model TROUBLE SHOOTING GUIDE

Effective: 8/10/98
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## CAUSE

## SOLUTION


*indicates NOT covered under warranty.

## CAUSE

## SOLUTION



